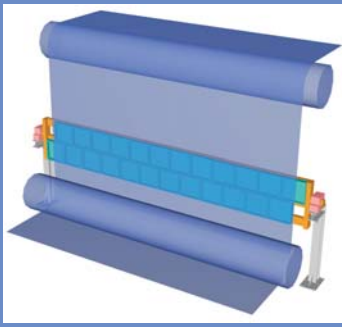


METAL SHARK® COMBI

Flat metal detector
for textile and nonwoven products

Metal sensitivity from Fe 0,3 mm



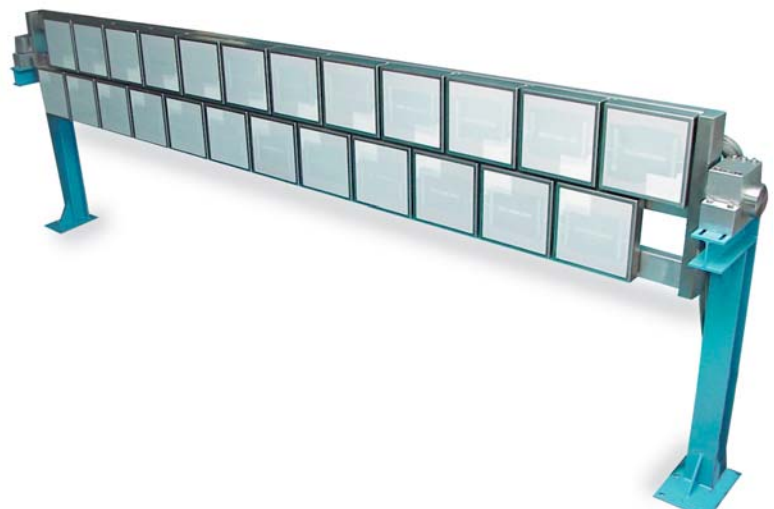
METAL SHARK® - The new generation in metal detecting technology

Introducing the METAL SHARK® presenting a completely new design in high sensitivity metal detectors. The METAL SHARK® control unit provides outstanding sensitivity, accuracy, stability and precision product-effect-compensation.

The METAL SHARK® features the latest four channel DDS (direct digital synthesizer) and DSP (digital signal processor) technology. These technologies provide outstanding product-effect compensation. High processing speed, DDS and DSP makes the METAL SHARK® the leader in digital metal detection.

Digital balance control - levels temperature and humidity influences.

Auto calibration - fast and easy set-up.



METAL SHARK® COMBI

Typically, the METAL SHARK COMBI is used for inspection of textile-widths to detect smallest magnetic and non-magnetic metal particles.

The metal detector is constructed as a multi-segment-sensor. The total detection zone of the detector is thus divided into several single zones, each of them being about 300 mm wide. This makes it possible to assign detected metal particles to a definite area of the textile width.

Due to extremely high sensitivities of the single segments, minute particles of metal are detected over the whole width. Diameter of smallest observable metal-balls: about 0,3 - 0,6 mm (depending on distance to the sensor).

Industrial design

With a maintenance free design and high quality construction, for reliable operation in the most challenging industrial environments.

Digital frequency & phase control avoid any drifts. Once calibrated keeps the set-up forever. No need for re-calibration.

Digital noise filters eliminate undesirable signals such as vibrations and shocks.

Multi-channel technology for the optimum recognition of all metals; ferrous, non-ferrous and stainless.

Power supply: Wide input 85-265 V AC works great even with unstable and poor power sources.

Auto self-control - possible functional defects of the device are displayed on a separate output contact.

METAL SHARK® COMBI - Control unit

Easy handling

In practical use, settings of metal detectors often need to be checked quickly and reliably during production. Cassel attached great importance to user-friendliness: The software is self-explanatory: An interface-manager leads the user step by step through the menus that have to be adjusted. E.g. product teach is done with one-button-push.

Intuitive operation

The display shows only the information that is really required. Reduction to the essential makes operation clear and transparent.

Product library

The characteristics of 120 different products are stored and recalled here.

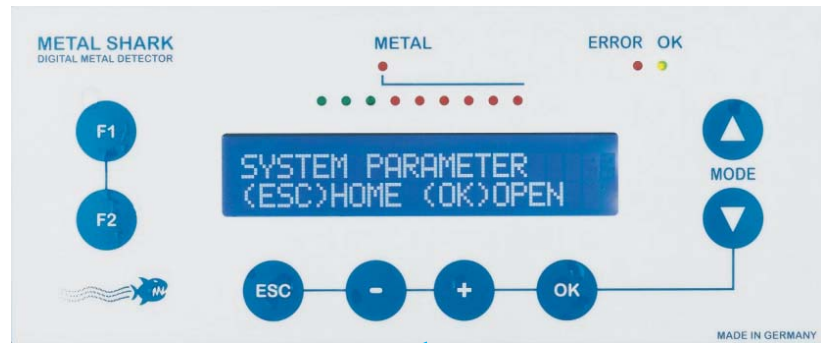
Auto calibration

Provides simple and quick learning of product characteristics for product effect compensation. Pre-set product properties for DRY, WET, FROZEN, ALU FILM, VIBRATION and SHOCK makes new product setting exceptionally easy and reliable.

Maintenance-free - Save your service budget

Maintenance-free - the METAL SHARK digitalized circuitry ensures many years of reliable performance. The electronics are 100% computer calibrated with every power on. A frequent calibration service is not required. The METAL SHARK® saves your service budget. All electronic circuits are miniaturized thanks to the latest state-of-the-art SMD-technology. All components are mounted on one multi-layered board providing advantages in noise immunity and reliability. Just in case - board replacement can be done by most electricians.

Control unit MASTER



Control cabinet

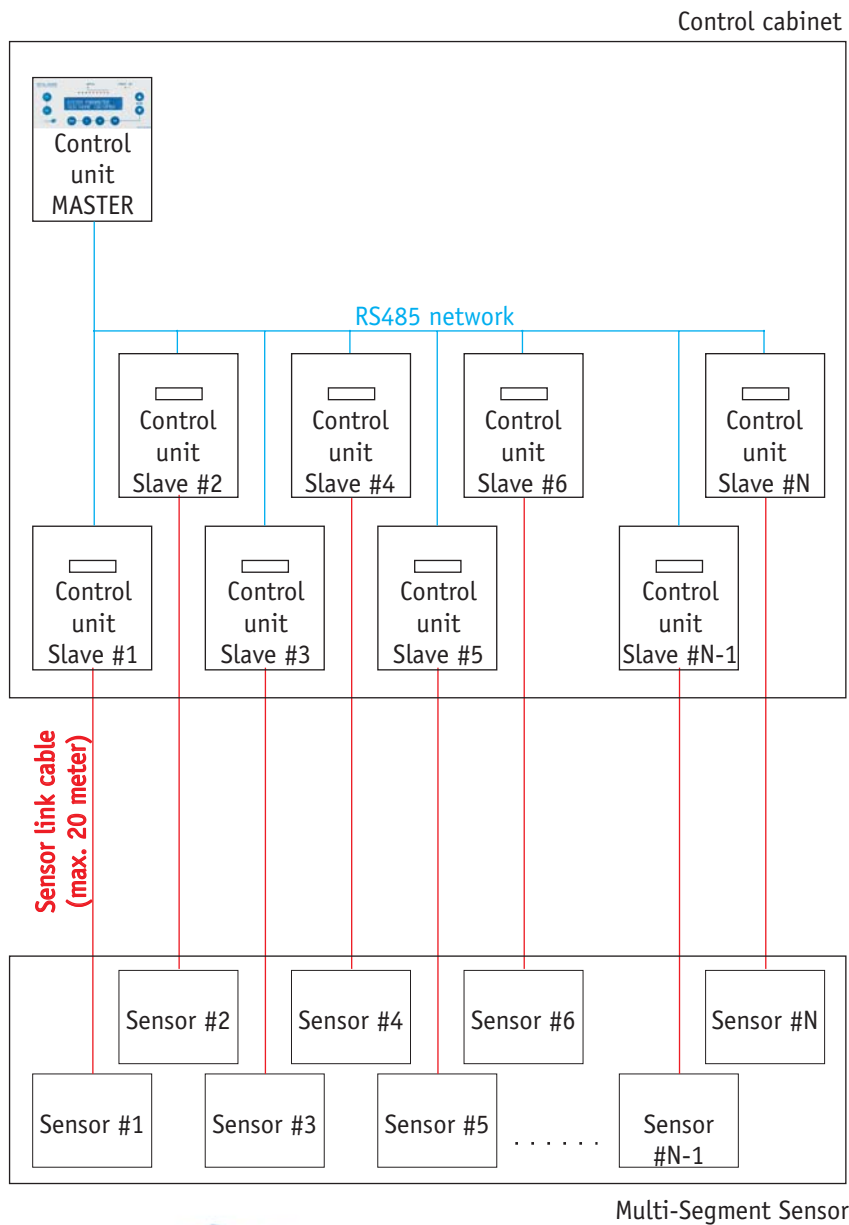


New single-board technology: Using latest state-of-the-art SMD-technology brings advantages as noise immunity and enhanced reliability.



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CASSEL
METAL SHARK
CE www.cassel.de



METAL SHARK® COMBI - System

The metal detector is constructed as a multi-segment-sensor. The total inspection-field of the detector is thus divided into several single zones, each of them being about 300 mm wide. This makes it possible to assign detected metal particles to a definite area of the textile width.

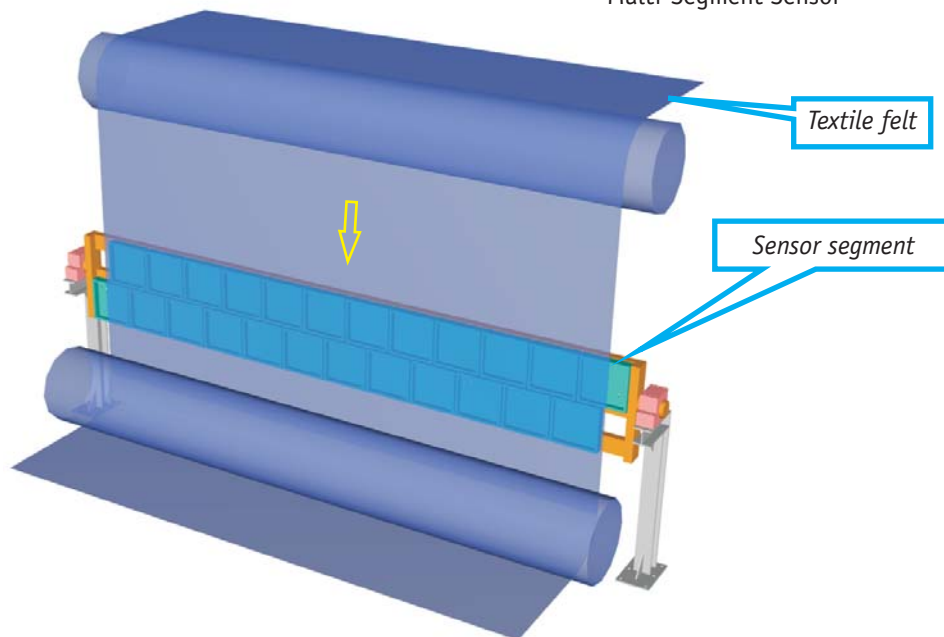
Neighbour segments overlap each other to have the full sensitivity even at the segment edges.

Slave Control Unit

Each sensor segment consists of a balanced pair of inductive coils and a slave control unit.

Master Control Unit / Network RS485

Parameter setup is done at the Master control unit only. All parameters are transmitted to the Slave control units through the integrated RS485 digital network. This ensures that all sensor segments are always configured with the same metal sensitivity.



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METAL SHARK



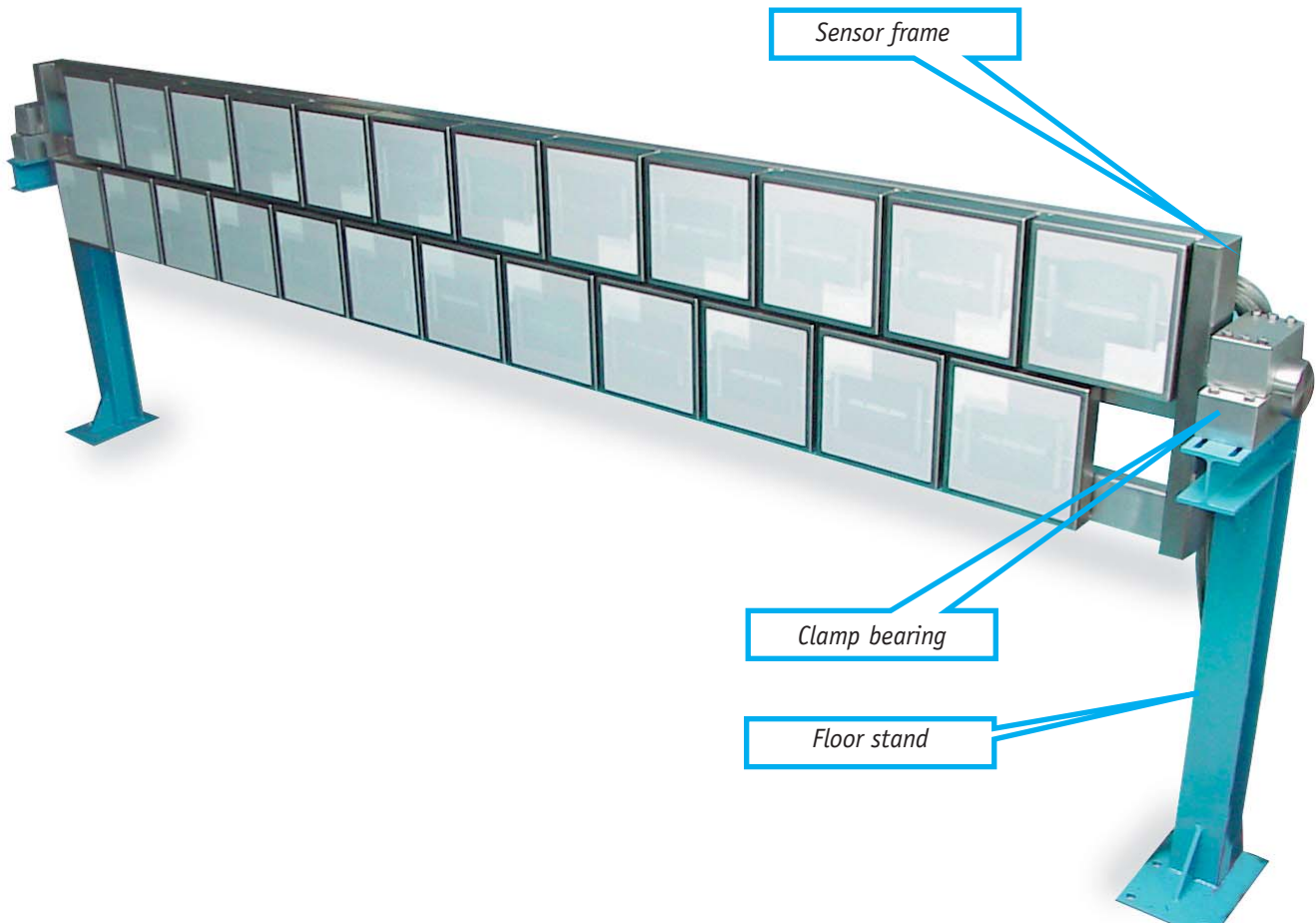
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METAL SHARK® COMBI - Mechanics

The sensor frame sits in two solid aluminium clamp bearings. Those bearings allow to precise adjust the sensor surface in parallel with the product flow.

Last but not least are the two clamp bearings mounted on top of the floor stands which are also part of the delivery.



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Power supply
85-264 V / 50-60 Hz

Power input
1kW + 0,1kW * number of segments

Out signals
General metal alarm (dry contact)
General error alarm (dry contact)
Segment metal alarm (dry contact for each segment)

Features
Flash light (general metal alarm)
Horn (general metal alarm)
Segment metal alarm (red lamp per segment)
Run indicator (green lamp)
Error indicator (red lamp)
Reset metal alarm push button (internal + remote)
Local 24V DC (2.5 Amps) power supply (Siemens brand)
Cabinet cooling fan
Automatic circuit breaker 16A
Overvoltage surge protection 230V AC
Mains filter (electromagnetic interference filter)
Mains switch
UPS uninterruptible power supply
Double shielded sensor coax cable
Power-on timer for proper boot procedure
Electric equipment = Klöckner Moeller brand
Cabinet = Rittal brand, grey RAL 7035



Ambient temperatur
-10...+50 C / 15...120 F

Degree of protection
Sensor IP65 / Control cabinet IP54

Sensor link cables
10 m (4.1 ft), with conduit

Measuring
Balanced pair of inductive coils
Multi-channel-technology

Electronics
Latest digital technology
Digital dynamic noise filter
Digital balance control
Digital frequency control
Self-monitoring of function
No maintenance required
Self-adjusting of all circuits
PowerDrive circuit

User interface
Keyboard and LC-display
Intuitive, self-explaining menus
LEDs bar meter (metal signal)
LEDs for OK / Fault / Metal
Programmable function keys
Password protection
Product library for 120 set-ups
Product teach manager
Timer for reject device control
History feature (data logging)



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